

# Quaker Stucco

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Quality stucco with proprietary additive for efficient, economical, crack-resistant plaster and a superior finish coat.

## PRODUCT DESCRIPTION

Quaker Stucco is a factory precision blend of Portland cement (ASTM C150) silica sand, hydrated lime (ASTM C206), oxide pigments (ASTM D50) and additives for shrinkage control and color uniformity. Quaker Stucco is a high quality finish coat stucco that has 70 years of manufacturing experience behind its production. IPA Systems, Inc. has produced millions of square feet of finish coat stucco and has the experience and knowledge to complete your project.

## USES

Economical alternative to other finishes or facades such as siding, brick, and stone

- In New housing
- Commercial construction
- Replaces stone, brick and siding
- Rehabilitation of existing structures
- May be finished in a variety of textures

## ADVANTAGES

Old world economical alternative to stone and brick

- Weather resistant
- All natural and low maintenance
- Excellent longevity and durability - proven performance
- Excellent color uniformity and retention

## PACKAGING AND YIELD

**QUAKER STUCCO** is packaged in 65 lb bags. Bag yields approximately 6 to 8 sq yards per bag depending on thickness and finish. Yield in service may vary depending on the amount of water utilized during pneumatic application.

## SHELF LIFE

One year in original unopened packaging. Requires dry conditions and storage.

## COLORS

Refer to Quaker Stucco color chart for details.

Manufactured  
by  
IPA Systems, Inc.



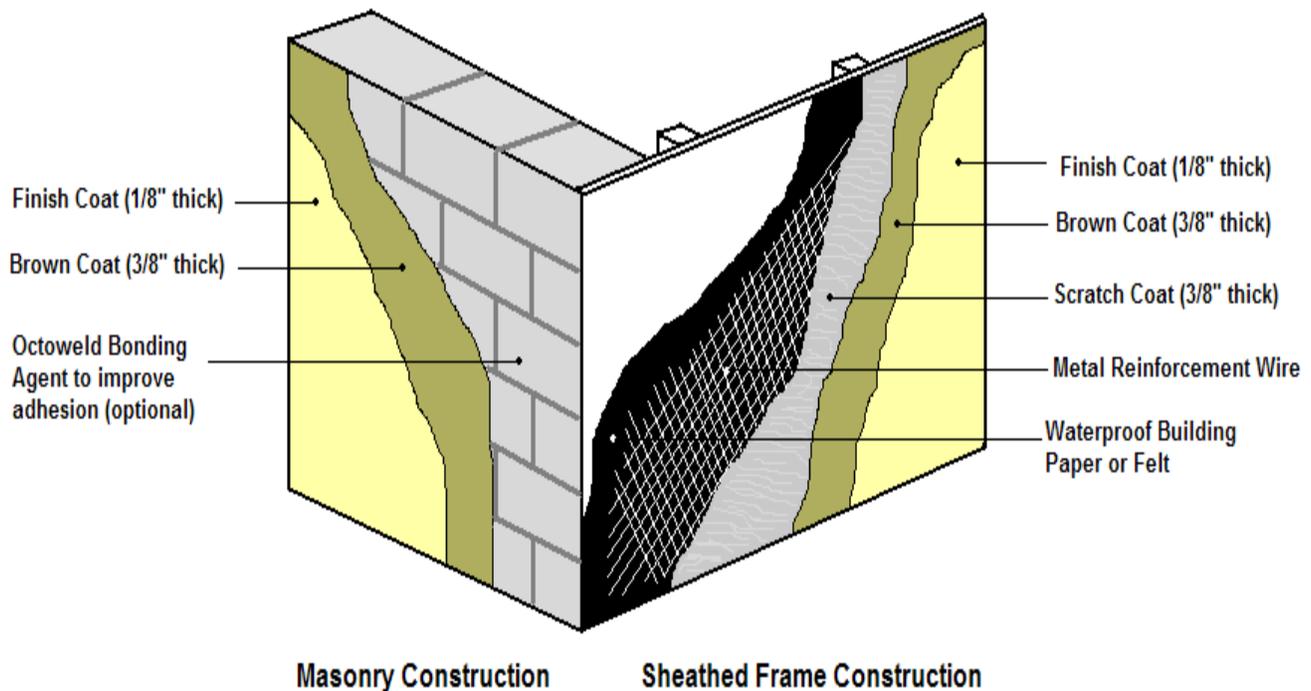
**IPA Systems, Inc.**

2745 North Amber Street  
Philadelphia, PA 19134

Phone: 215-425-6607  
Fax: 215-425-6234  
e-mail: [info@ipasystems.com](mailto:info@ipasystems.com)  
[www.ipasystems.com](http://www.ipasystems.com)



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### Mixing:

Add 1-1/2 gallons of clean water per bag of Quaker Stucco and mix thoroughly. For best results mechanical mixing is the preferred method. Quaker Waterproofing Additive (contact IPA Systems, Inc. for additional information) can be added for superior protection against water penetration.

### Application:

1. Quaker Stucco should be applied over a properly prepared Portland cement base coat.
2. Carefully monitor water to maintain color uniformity.
3. Texture to desired finish. When sand finishing carefully monitor water during floating process.
4. Plan work to begin and end at architectural breaks on building structures.
5. Stucco application should be performed in accordance with the latest edition of Portland Cement Association's Plasters Manual. Application should conform to all local codes.

### Precaution:

1. Quaker Stucco should be applied at a temperature of 40 degrees F and rising.
2. Finish should not be exposed to rain or other inclement weather for a minimum of 72 hours or longer if temperatures are falling below 50 degrees.

### WARRANTY

This product is warranted and guaranteed to be of good quality. Manufacturer, at its sole and exclusive liability hereunder, will replace material if proved defective. THIS WARRANTY AND GUARANTEE ARE EXPRESSLY IN LIEU OF ALL OTHERS, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND MAY NOT BE EXTENDED BY REPRESENTATIVES OR ANY PERSONS, WRITTEN SALES INFORMATION, OR DRAWINGS IN ANY MANNER WHATSOEVER. While the manufacturer recommends uses for the product based on test believed reliable, no warranties, express or implied, or guarantee can be given as to particular methods of use or application, nor can performance be warranted, expressly or impliedly, or guaranteed under special conditions. Salespersons, distributors or company representatives are NOT authorized to extend or vary any warranties or guarantees beyond those outlined herein nor may the manufacturer's